## CARSON ENGINEERING









- 1. Imaging device checks each completed piece and kicks out any bad parts.
- 3. A part counter displays an exact count of parts that have been rung.
- 2. Can be fitted with tooling for either return bend ringing or crossovers.
- 4. Large part bowl automaticly sorts parts and arranges them to be fed to point of operaction without operator aid.

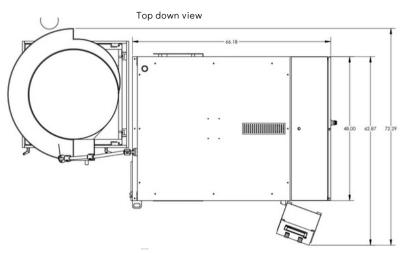
The Carson model RFB-R6 Ringer is an automatic Ringer machine. Parts are loaded into a part vibratory bowl which sort the parts without the aid of the operator. Parts are thereafter fed down a series of tracks to the point of operation. Simultaneously, rings are fed from a ring bowl down a series of tracks to the point of operation. Parts are then ringed, thereafter being ejected from the point of operation, and fed down a conveyor where they are then viewed by a camera which will make judgments on what parts are good or bad. Faulty parts to be rejected are blown off the conveyor. Good parts will continue down the conveyor and be collected outside the machine.

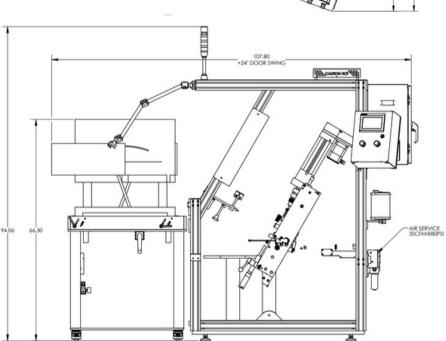
## CARSON RFB-R6

## RETURN BEND RINGER

The operator interfaces with the machine via an HMI screen located on the outside of the machine. Mechanical components are guarded with an array of light curtains, which adds a superior level of protection for the operator.







## **SPECIFICATIONS FEATURES** • COLORS - RAL • HMI TOUCH/DISPLAY SCREEN. • WEIGHT - 1500LBS LASER RING DETECTION. HEIGHT - 94" INCHES FOOTPRINT - 9' X 6' EASY TO PROGRAM, NO SPECIAL KNOWLEDGE OF MACHINE PROGRAMMING LANGUAGE REQUIRED. COMPRESSED AIR - 80-120 PSI COMPRESSED AIR ELECTRICAL POWER - 480 VAC, 3-PHASE, 30 AMP LIGHT CURTAINS ADD A SUPERIOR LEVEL OF PROTECTION FOR THE BASE - CAN BE BOLTED DOWN